



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RBE703A94-1130-01-05

Job Sheet 183559



Part No: RBE703A94-1130-01-05

Job Qty: 4 ea

Part Name: Fixture Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/28/18	0.00	0.00	Start Up Machining-1		
110	CNC Lathe	4 pcs		9/28/18	0.50	2.00	MORI SL-154		
120	QC	4 pcs		9/28/18	0.00	0.00	QC2 Machining-4		
130	QC	4 pcs		9/28/18	0.00	0.00	QC8 Machining-4		
150	Outsource	4 pcs		9/28/18			GRO002-VC	5	
160	Packaging	4 pcs		9/28/18	0.00	0.00	Packaging2		
170	QC	4 pcs		9/28/18	0.00	0.00	QC5		
180	Packaging	4 pcs		9/28/18	0.00	0.00	Packaging3-1		
190	QC21-SA	4 Ea		9/28/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB599 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 150 - -Issue P/O to ATG: _____ AS PER DWG RBE703A94-1130-01-05 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certification of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	1.4440 ft (.361 ea)	90-Start up Operation	5008425

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.250	1	39	0

Part Specifications

ns could not be found.

Plex 9/20/18 11:33 AM Dart.lajeunesse.marie



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Container No: S112305



Part: RBE703A94-1130-01-05

Job No: 183559

Serial No/Batch: S112305

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 09/21/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

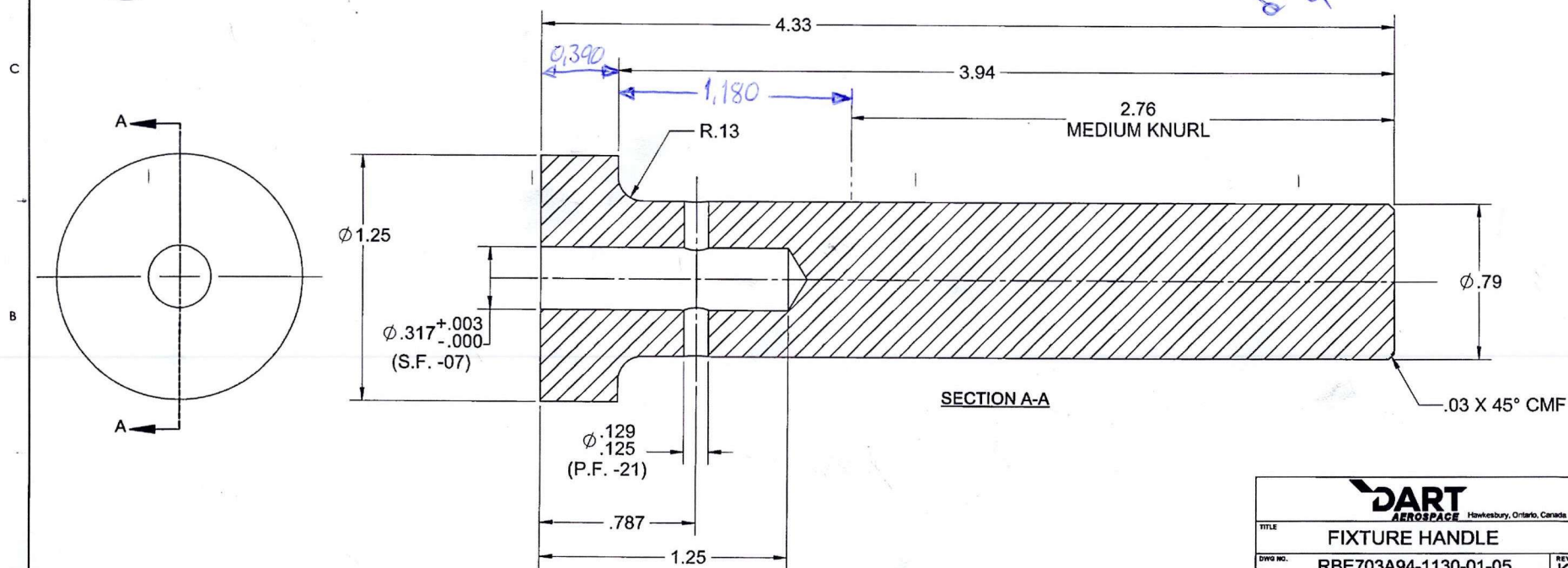
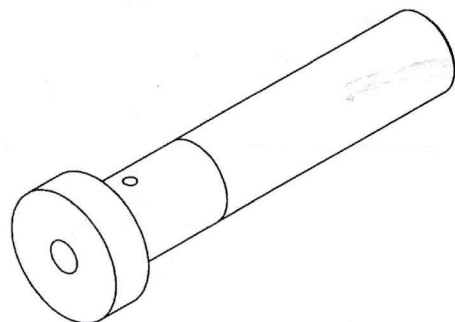
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :			
Misidentified	☐	Past Due	☐				

55 M3
18-01-24



NOTES:
1) MATERIAL: 6061-T6 AS
2) FINISH: CLEAR ANODIZE
3) HEAT TREAT: N/A
4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

RBE703A94-1130-01-05 FIXTURE HANDLE

		Hawkesbury, Ontario, Canada	
TITLE			
FIXTURE HANDLE			
DWG NO.		REV	
RBE703A94-1130-01-05		K	
DESIGN BY:	VM 8/28/2017	XXX ± .001	FRACTIONS 5/16
DRAWN BY:	VM 11/24/2017	XXX ± .005	ANGLES 2.5°
CHECKED:	VM 11/30/2017	XXX ± .1	SURFACES .125
MFG. APPR:	OP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	OP 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5-2009	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY TO FINE PLATING	
SCALE:	NTS	WEIGHT: 0.225 LBS	SHEET 4 OF 17

Jean-Luc Menard

From: Michael Lee
Sent: Friday, September 21, 2018 10:16 AM
To: Vanessa Morel; Jean-Luc Menard
Subject: Re: RBE703A94-1130-01-05 DEVIATION

Hey JL,

Please proceed to omitting anodizing on these 4 parts only. Feel free to attach this email to the work order. I will sign a deviation on Monday morning, sorry I don't have my laptop today.

Hopefully QA will be okay will a copy of the email .

Cheers

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From: Jean-Luc Menard
Sent: Friday, September 21, 8:54 AM
Subject: RBE703A94-1130-01-05 DEVIATION
To: Michael Lee, Vanessa Morel

Hi Mike/Vanessa,
Would need a deviation to omit anodize for a qty of 4, for the 350fmk
Thx
JL